

Seams so perfect

Threads by Gütermann

www.guetermann.com

Gütermann

All you need

For a perfect seam

Gütermann has the right thread for every seam: it is fine, resistant to breaking and absolutely reliable for use on machines. Our threads are available in different sizes and running lengths to suit your requirements.

Product range

- high-quality threads
- wide colour range
- variety of running lengths





Wherever Whenever

Count on us

With Gütermann you get service and advice with all the thread you buy. Wherever you are and whenever you need it. An absolutely personal service is standard from our sales force and from our technical advisory team for your sewing needs.

Competent advice

- concerning seam technology
- for production abroad
- for economic solutions



Threads in Time

From us for you

Gütermann thread is always there when you need it: we supply just-in-time. All over the world. Behind this service is a close-knit sales network, software-assisted logistics and our determination to be a thread's length ahead of all the others.

Reliable delivery

- thanks to our global network
- 24-hour delivery service

Thread Tech

In progress

Whether you are looking at schappe spun, core-spun, fine or textured sewing thread, with or without special finishes - however you look at it (or twist and turn it), Gütermann is technologically one of the leading sewing thread manufacturers in the world. But we don't think that's enough. We strive for perfection. That is why we are always searching for even better solutions. Wherever it's possible. Wherever we can make it possible. Our tried and tested solutions are presented over the following few pages.

Gütermann

- is certified to DIN EN ISO 9001:2000
- is certified to ISO/TS 16949
- is part of the ECOLOG recycling network
- produces in line with Eco-Text Standard



Mara



Gütermann A



Skala



Gütermann E



Piuma



Princess



Lyocell



Zwilon



Zwibond



Tera

Schappe spun threads –







Long-staple technology, 100 % Polyester

You can get staple fibre twisted yarn everywhere. But you can only get long-staple technology that exceeds all others from us. After all, Gütermann is one of the few manufacturers in the world that uses this technology. Schappe spun thread by Gütermann is made of 100 % Polyester, has a silk-like sheen and is particularly suitable for prominent seams like topstitching or keyhole buttonholes.

Schappe spun thread by Gütermann is distinguished by:

- its extreme evenness
- particularly high abrasion resistance and breaking strength
- optimisation of seam quality that you can see and feel
- its silk-like luster



Article	Applications	Make-up	Kezi
Mara 70 No./Tkt. 70 tex 40 dtex 400(3)	 <ul style="list-style-type: none"> - Ladies'/men's and boys' outerwear - Leather garment - Small leather items 	700 m 7.000 m	702170 702153
Mara 50 No./Tkt. 50 tex 60 dtex 600(3)	 <ul style="list-style-type: none"> - Ladies'/men's and boys' outerwear - Leather garments - Upholstery - Leather goods 	500 m 5.000 m	702277 702250
Mara 30 No./Tkt. 30 tex 100 dtex 1000(3)	 <ul style="list-style-type: none"> - Ladies'/men's and boys' outerwear - Shoes - Leather goods 	300 m 3.000 m	702404 702358
Mara 15 No./Tkt. 15 tex 200 dtex 2000(3)	 <ul style="list-style-type: none"> - Leather goods, rucksacks - Filters - Tents - A larger diameter thread for optical effect 	1.500 m	720429
Mara 11 No./Tkt. 11 tex 265 dtex 2650(4)	 <ul style="list-style-type: none"> - Leather goods, rucksacks - Filters - Tents - Gimp thread for key-hole buttonholes 	110 m 1.130 m	702510 702501
Mara 8 No./Tkt. 8 tex 400 dtex 4000(3)	 <ul style="list-style-type: none"> - Leather goods, rucksacks - Filters - Tents - A larger diameter thread for optical effects 	800 m	707660

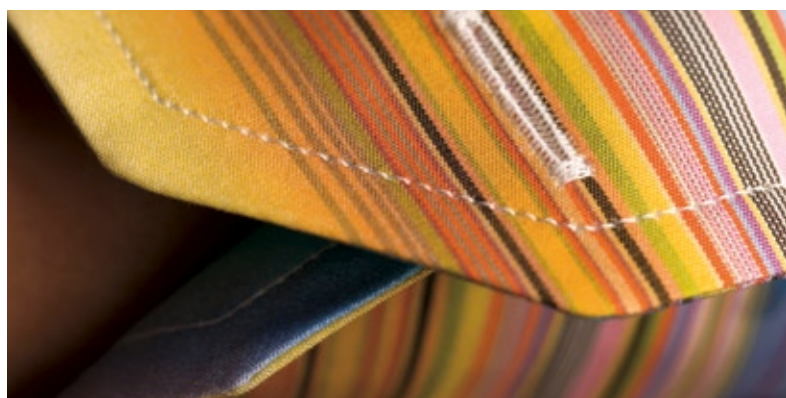
Core spun thread –

100 % Polyester

Gütermann core-spun threads have a continuous filament core with a spun Polyester cover for a typical sewing thread feel. They are innovative products that incorporate all our experience. A universal thread for almost all areas of use.

Core spun threads by Gütermann are distinguished by their:

- high abrasion resistance and breaking strength
- reliability for use on machines
- universal range of uses



Article		Applications	Make-up	Kezi
Gütermann A 192		- Fine ladies'/men's and boys' outerwear	1.000 m	713953
No./Tkt.	150	- Shirts and blouses	5.000 m	713961
tex	20	- Lingerie	15.000 m	713970
dtex	200(2)	- Knitted fabrics		
Gütermann A 282 M		- Ladies'/men's and boys' outerwear	1.000 m	700207
No./Tkt.	120	- Shirts and blouses	5.000 m	700185
tex	25	- Lingerie and foundation wear - Swimwear	10.000 m	700193
dtex	250(2)	- Sports and casual wear - Household textiles		
Gütermann A 282 CC		- Special sewing threads for complet machines	1.000 m	755907
No./Tkt.	120		5.000 m	755915
tex	25			
dtex	250(2)			
Gütermann A 302		- Ladies'/men's and boys' outerwear	1.000 m	707694
No./Tkt.	100	- Workwear	5.000 m	707708
tex	30	- Leisure wear	10.000 m	711063
dtex	300(2)	- Household textiles		
Gütermann A 382		- Leather garments	800 m	700428
No./Tkt.	80	- Workwear	5.000 m	700410
tex	40	- Household textiles	8.000 m	707449
dtex	400(2)	- Small leather items		
Gütermann A 782		- Upholstery	400 m	715212
No./Tkt.	40	- Shoes	4.000 m	715190
tex	75	- Sailcloths, tents, tarpaulins		
dtex	750(2)	- Suitcases, travel bags		




Fine threads –

100 % Polyester

Fine threads for fine seams – Gütermann has them. For overlock, serging and blind stitching work. High quality and/or economically convincing – however you want it. The way you are used to getting it from us.

Gütermann's finest threads and their fine benefits:

- semi-translucency
- optimum colour adaptation
- fewer colour changes
- finely worked seams
- no impressions from ironing

Article		Applications	Make-up	Kezi
Mara 220		 <ul style="list-style-type: none"> - Needle and looper thread for fine seams - Neatening - Underthread on automatic embroidery 	5.000 m	772607
No./Tkt.	220		10.000 m	772615
tex	13		22.000 m	777951
dtex	130			
Article		Applications	Make-up	Kezi
Skala 360		 <ul style="list-style-type: none"> - Blindstitching and felling - Underfelling machines 	5.000 m	749591
No./Tkt.	360		20.000 m	704997
tex	8			
dtex	80(1)			
Skala 240		<ul style="list-style-type: none"> - Finishing seams - Closing seams on overlock machines - Safety seams - Blindstitching and felling 	5.000 m	720763
No./Tkt.	240		10.000 m	715174
tex	12		20.000 m	715166
dtex	120(1)			
Skala 200		<ul style="list-style-type: none"> - Finishing seams - Closing seams on overlock machines - Safety seams - Blindstitching and felling - Furgament production 	10.000 m	705020
No./Tkt.	200		20.000 m	705039
tex	15			
dtex	150(1)			
Article		Applications	Make-up	Kezi
Tera 180		 <ul style="list-style-type: none"> - Needle and looper thread for fine seams - Multi-needle quilting - Two thread blind stitching - Top spreader on lace attach machine 	5.000 m	704172
No./Tkt.	180		10.000 m	704180
tex	16		20.000 m	704199
dtex	160(2)			

Textured sewing threads –


100 % Polyester

We have very special solutions for edge finishes that have to be particularly soft: specially finished, textured sewing threads, which are also known as bulked threads. These are ideal for medium to heavy fabrics, tablecloths, bed throws and curtains, as well as for underwear and swimwear.

Textured sewing threads by Gütermann are distinguished by their:

- absolute reliability for sewing on high-speed machines
- ideal edge covering
- prevention of seam impressions – both when ironing and when worn (often caused by overlock seams on underwear)



Article	Applications	Make-up	Kezi
Gütermann E 121 No./Tkt. 240 tex 12 dtex 120(1)	 <ul style="list-style-type: none"> • Finishing and serging 	10.000 m	715298
		30.000 m	715280
Gütermann E 151 No./Tkt. 160 tex 19 dtex 190(1)		10.000 m	715328
		24.000 m	715310
Gütermann E 382 No./Tkt. 80 tex 38 dtex 380(2)		6.000 m	730815
		12.000 m	715301
Gütermann E 764 No./Tkt. 40 tex 76 dtex 760(4)		6.000 m	730858



Microfibre threads –

100 % Polyester

100 % Polyamide (textured microfibre)

100 % Polyamide continuous filament






The microfibre threads made by Gütermann are very soft and give excellent coverage. They have been specially developed for very specific applications:

Piuma threads are:

- made of 100 % textured microfibre Polyester
- suitable for use as the needle thread on cover-seam machines
- excellent for seams that are kind to the skin

Princess threads:

- are made of 100 % textured microfibre Polyamide
- have excellent sewing qualities and can be used as needle threads on cover-seam and overlock machines
- are ideal for garment dyeing

Article		Applications	Make-up	Kezi
Piuma 160				
No./Tkt.	160	 <ul style="list-style-type: none"> - Lingerie - Swimwear - Sportswear 	5.000 m	711616
tex	19			
dtex	190(1)			
Piuma 140				
No./Tkt.	140	 <ul style="list-style-type: none"> - Lingerie and corsetry - Swimwear 	10.000 m	788910
tex	22			
dtex	220(1)			
Article		Applications	Make-up	Kezi
Princess 160				
No./Tkt.	160	 <ul style="list-style-type: none"> - For garment dyeing of Polyamide and Cotton 	10.000 m	713210
tex	18			
dtex	180(1)			
Princess 80				
No./Tkt.	120		5.000 m	713422
tex	25			
dtex	250(3)			
Princess 120				
No./Tkt.	120		5.000 m	713244
tex	25			
dtex	250(3)			



Garment dyeing –

100 % Lyocell-fibre



100 % Polyamide (textured microfibre)

100 % Polyamide continuous filament

In particular if you need small batches of certain garments, we can make you a tailor-made offer for garment dyeing of 100% Cotton, Lyocell and Polyamide.

The benefits of garment dyeing:

- we use a special surface finish for dyeing processes for made-up clothing
- the exact dyeing affinity is guaranteed by matching the material composition for each product variant

Article	Applications	Make-up	Kezi
Lyocell 120 No./Tkt. 120 tex 25 dtex 250(2)	  - For garment dyeing of Cotton	5.000 m	748900
Lyocell 70 No./Tkt. 70 tex 40 dtex 400(3)		5.000 m	748897
Lyocell 50 No./Tkt. 50 tex 100 dtex 1003(3)		5.000 m	705110
Lyocell 30 No./Tkt. 30 tex 100 dtex 1003(3)		3.000 m	602396

Continuous filament –

100 % Polyamide

Very high breaking- and abrasion strength as well as optimum extension guarantee an even and durable seam.

The benefits of this continuous filament thread for you:

- very good sewability
- good seam quality



Article	Applications	Make-up	Kezi
Zwilon 60 No. 60 tex 50 dtex 500(3)	 <ul style="list-style-type: none"> - Shoes, leather articles - Technical articles 	1.800 m 6.000 m	713171 713180
Zwilon 40 No. 40 tex 75 dtex 750(3)	 <ul style="list-style-type: none"> - Shoes, leather articles, bags - Technical articles - Airbags, car seats - Mattresses 	1.200 m 4.000 m	713155 713163
Zwilon 30 No. 30 tex 100 dtex 1000(3)	 <ul style="list-style-type: none"> - Shoes, leather articles, bags - Mattresses - Parachutes - Technical textiles 	3.000 m	713147
Zwilon 20 No. 20 tex 150 dtex 1500(3)	 <ul style="list-style-type: none"> - Shoes, leather articles, bags - Mattresses - Technical textiles like tarpaulins - Airbags, belts, parachutes 	2.000 m	713139
Zwilon 13 No. 13 tex 230 dtex 2300(3)	 <ul style="list-style-type: none"> - Shoes, leather articles, bags - Mattresses - Lifting-, stretcher-, cargo restraint belts 	1.300 m	713120
Available on request			
Zwilon 80 No. 80 tex 35 dtex 350(3)	 <ul style="list-style-type: none"> - Shoes, leather articles - Technical articles 	8.000 m	713198
Zwilon 10 No. 10 tex 300 dtex 3000(3)	 <ul style="list-style-type: none"> - Shoes, leather articles, bags - Lifting-, stretcher-, cargo restraint belts - Large tarpaulins, parachutes 	1.000 m	713112
Zwilon 8 No. 8 tex 375 dtex 3750(3)	<ul style="list-style-type: none"> - Shoes, leather articles, bags - Lifting-, stretcher-, cargo restraint belts - Large tarpaulins, parachutes 	800 m	713104

Continuous filament –








100% Polyamide

Very high breaking- and abrasion strength for extremely strong seams. Due to internal-bonding high safety for automatic use.

The benefits of this continuous filament thread are:

- very good sewability
- excellent durability



Article	Applications	Make-up	Kezi
Zwibond 60 No. 60 tex 50 dtex 500(3)	 <ul style="list-style-type: none"> - Shoes, leather articles, bags - Tarpaulins - Technical textiles - Car seats 	6.000 m	713074
Zwibond 40 No. 40 tex 75 dtex 750(3)	 <ul style="list-style-type: none"> - Shoes, leather articles - Airbags, parachutes, car seats - Upholsteries, technical fabrics - Tarpaulins, mattresses 	4.000m	713066
Zwibond 30 No. 30 tex 100 dtex 1000(3)	 <ul style="list-style-type: none"> - Shoes, leather articles, bags - Airbags, tarpaulins - Belts - Parachutes 	3.000 m	713058
Zwibond 20 No. 20 tex 150 dtex 1500(3)	 <ul style="list-style-type: none"> - Shoes, leather articles, bags - Airbags, belts - Tarpaulins, parachutes - Backpacks, inflatable boats 	2.000 m	713040
Zwibond 13 No. 13 tex 230 dtex 2300(3)	 <ul style="list-style-type: none"> - Shoes, bags - Upholsterer work (hand stitchings) - Lifting-, stretcher-, cargo restraint belts - Large tarpaulins 	1.300 m	713031
Available on request			
Zwibond 8 No. 8 tex 375 dtex 3750(3)	 <ul style="list-style-type: none"> - Shoes, bags - Upholsterer work (hand stitchings) - Lifting-, stretcher-, cargo restraint belts - Large tarpaulins, parachutes 	800 m	713023
Zwibond 6 No. 6 tex 500 dtex 5000(4)	 <ul style="list-style-type: none"> - Threading thread for chairs, paddings - Slippers 	600 m	713015
Zwibond 4 No. 4 tex 750 dtex 7500(3)	<ul style="list-style-type: none"> - Threading thread for chairs, paddings - Slippers 	400 m	713007






Continuous filament –

100 % Polyester

If you make shoes or leather items, have heavy stressed seams or want decorative details, we have the answer. Gütermann can provide the best results with good abrasion resistance and high breaking strength. Its optimal elongation properties, on the other hand, guarantee an attractive, even seam.

The benefits for your production:

- absolute reliability for sewing
- free of flaws – even when fine needles are used
- even stitch feed
- needle holes are not opened
- thermally resistant due to heat-resistant preparation

Article	Applications	Make-up	Kezi
Tera 80 No./Tkt. 80 tex 35 dtex 350(3)	 - Shoes - Leather articles - Technical textiles  	800 m	707791
		2.400 m	704261
		8.000 m	704270
Tera 60 No./Tkt. 60 tex 50 dtex 500(3)		600 m	707422
		1.800 m	704350
		6.000 m	704369
Tera 40 No./Tkt. 40 tex 75 dtex 750(3)		400 m	704482
		1.200 m	704440
		4.000 m	704458
Tera 30 No./Tkt. 30 tex 100 dtex 1000(3)		300 m	732214
	900 m	704601	
	3.000 m	704610	
Tera 20 No./Tkt. 20 tex 150 dtex 1500(3)	200 m	732060	
	600 m	704687	
	2.000 m	704695	
Tera 10 No./Tkt. 10 tex 290 dtex 2900(3)	300 m	704814	
	1.000 m	704822	
Tera 8 No./Tkt. 8 tex 375 dtex 3750(3)	240 m	704911	
	800 m	704920	
Tera 5 No./Tkt. 5 tex 600 dtex 6000(3)	150 m	704849	
	500 m	704857	

Argentina Australia Austria Belarus Belgium Brazil Bulgaria Cameroon Canada Chile China Colombia Costa Rica Croatia Czech Republic Denmark Dominican Republic Guatemala France Finland Great Britain Greece Guatemala Honduras Hungary India Ireland Italy Ivory Coast Jamaica Kenya Korea Kuwait Latvia Lithuania Macedonia Macao Madagascar Malaysia Marocco Mexico Netherlands New Zealand Nicaragua Norway Panama Paraguay Poland Portugal Romania Russia Senegal Slovakia Slovenia Spain South Africa



Quality sewing threads worldwide

Gütermann is represented on every continent in more than 80 countries.

We have our own sales centres or are represented by reliable business partners.

Wherever you buy your Gütermann thread, the same applies: One World – One Quality.

Sudan Sweden Switzerland Taiwan Thailand Tunisia Turkey Ukraine Uruguay USA

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